

**208J Friction Feed Manual**

*Sets up easily for a variety of standard and custom folds.*

3 roller friction feed system. Easy set-up for standard and custom folds. Control touch panel includes 4 digit counter with addition and subtraction functions. Test button folds 2 sheets for inspection.

Extended exit tray for neat stacking of folded sheets. Automatic conveyor ensures smooth ejection of folded paper. Single sheet feeding automatically maintained for different weights of paper. Auxiliary paper guide for cross folding. Load and unload paper from same side. Display alert and audible signal in case of incorrect operation. Skew and micro-adjustment dials. Quick-release roller system for easy maintenance.



Speed (sheets per hour)	14,400*
Sheet capacity	500*
Dimensions (D x W x H)	21 1/2" x 40 5/8" x 19 3/4"
Shipping weight	73

**408A Automatic Programmable**

*Pre-programmed with 18 standard folds. 12 custom jobs can be stored in memory.*

Automatic 3 roller friction feed system. Pre-programmed with 18 standard folds. Stores 12 custom folds in memory. Color LED touch screen control panel includes 4 digit addition / subtraction digital counter. Test button folds 2 sheets for inspection. Automatically senses and displays paper size. Extended exit tray for neat stacking of folded sheets. Automatic conveyor ensures smooth ejection of folded paper. Single sheet feeding automatically maintained for different weights of paper. Auxiliary paper guide for cross folding. Load and unload paper from same side. Display alert and audible signal in case of incorrect operation. Skew and micro-adjustment dials. Fully enclosed fold tables for quiet operation. Quick-release roller system for easy maintenance. Optional scoring, micro perforating, and slitting units.



Speed (sheets per hour)	14,400*
Sheet capacity	500*
Dimensions (D x W x H)	21 1/2" x 39 3/4" x 19 3/4"
Shipping weight	76

**1800S Automatic Air Feed**

*Perfectly suited for digital work. 30 custom folds and non-standard paper sizes can be stored in memory.*

Ultrasonic double feed sensor. Detect double feeds on any white, printed, transparent, black, or mixture of colored sheets. Includes removable folding roller for easy maintenance, adjustable folding roller pressure, and a spring loaded feed angle adjustment dial. The machine top cover opens and closes in two easy steps and the operator can reach the air adjustment knob without disruption when the top cover is open. Also features a "silver top" metal sheet for smoother paper run and better electric conductivity. Top feed, adjustable air suction feed system, suitable for digitally printed and coated stocks. Pre-programmed with 6 standard folds. One-touch memory keys for custom folds. Control touch panel includes 4 digit counter with batch and total functions. Test button folds 2 sheets for inspection. Extended exit tray for neat stacking of folded sheets. Automatic feed table ensures optimum feed pressure. Automatic conveyor belt and self-setting exit rollers ensure smooth ejection of folded paper. Single sheet feeding automatically maintained for different weights of paper. Display alert and audible signal in case of incorrect operation. Skew and micro-adjustment dials. All-metal construction. Optional micro-perforator and scorer.



Speed (sheets per hour)	18,000*
Sheet capacity	800*
Dimensions (D x W x H)	24" x 49" x 23"
Shipping weight	189

\*may vary due to variations in paper and power supply